

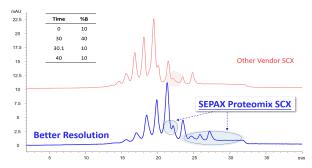
## Charge Variants Analysis of Erbitux® with pH Gradient CEX-HPLC Vendor Comparison

This study discusses the performance comparison of Sepax Proteomix SCX and Proteomix WCX versus the benchmark SCX and WCX chromatography profiles on Erbitux® (cetuximab) a fusion/chimeric mAb by using pre-made commercially available pH gradient buffers from Thermo Scientific. Flow rates were normalized for column size so an equal comparison could be made; allowing for simple method development and consistency among both phase types.

- 1. Proteomix SCX showed better resolution of the basic species versus the benchmark SCX column.
- 2. Proteomix WCX also provided better resolution than the benchmark WCX.
- 3. Under this specific pH buffer system, for analysis of Erbitux, Proteomix SCX shows better peak separation than Proteomix WCX.
- 4. The proprietary surface modifications of Sepax's non-porous polymer substrate, as well as the ligand chemistry, results in unique selectivity of ionic variants allowing for greater separation.

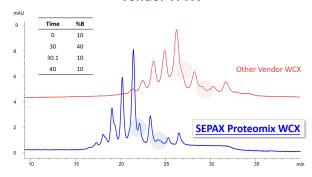
It is important to note that Sepax also sells semi-preparative and preparative columns in the same chemistry and particle size, allowing for efficient linear scalability (from ug-->grams) while achieving the same high-resolution separation. Such linear scalability allows for efficient fractionation of charge variants for further characterization.

## Erbitux® – Sepax Proteomix SCX vs Other Vendor SCX



Column: Proteomix SCX-NP5, 5 μm, 4.6 x 250 mm PEEK (PN:401NP5P-4625);Other Vendor SCX PEEK, 5μm, NP 4.0 x 250 mm (P/N: REDACTED) Mobile Phase: CX-1 pH Buffer A; B: CX-1 pH Buffer B; Flow velocity: 480 cm/h; System: HPLC; Column Temperature: 30 °C; Detection: UV 280 nm; Sample: Erbitux® (2 mg/mL); Injection volume: 10 μq

## Erbitux® – Sepax Proteomix WCX vs Other Vendor WCX



Column: Proteomix WCX-NP5, 5 μm, 4.6 x 250 mm PEEK (PN:402NP5P-4625); Other Vendor WCX PEEK, 10μm, NP 4.0 x 250 mm (P/N: REDACTED) Mobile Phase: CX-1 pH Buffer A; B: CX-1 pH Buffer B; Flow velocity: 480 cm/h; System: HPLC; Column Temperature: 30 °C; Detection: UV 280 nm; Sample: Erbitux® (2 mg/mL); Injection volume: 10 μg

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Sepax, Proteomix SCX-NP5 PEEK, 5µm, NP 4.6 x 250 mm

Order Info (P/N: 401NP5P-4625)

Sepax, Proteomix WCX-NP5 PEEK, 5µm, NP 4.6 x 250 mm

Order Info (P/N: 402NP5P-4625)

A selection of different column dimensions (4.6, 7.8, 10, 21.1, 30, 50\*\* mm ID) in 1.7, 3,

5 and 10 µm particle sizes allows for seamless scalability from high resolution analytical characterization to fast preparative purification.